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Figure 1

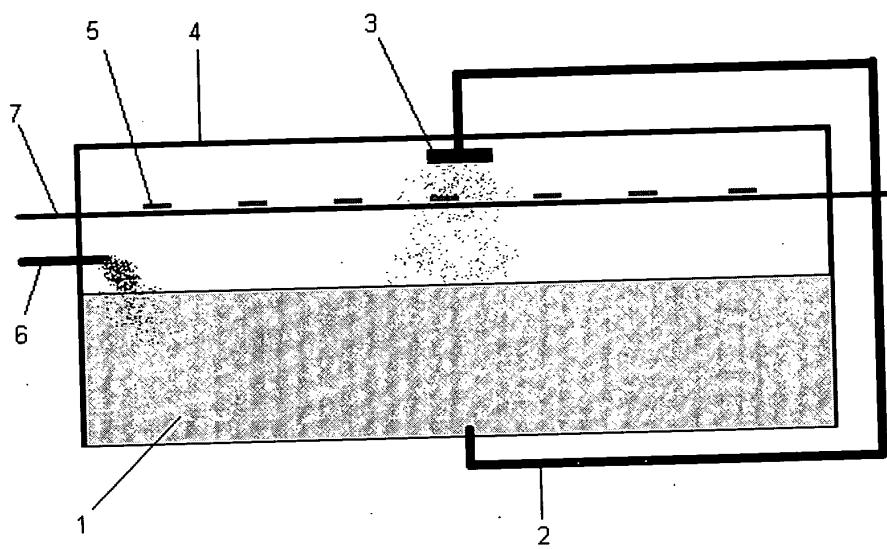
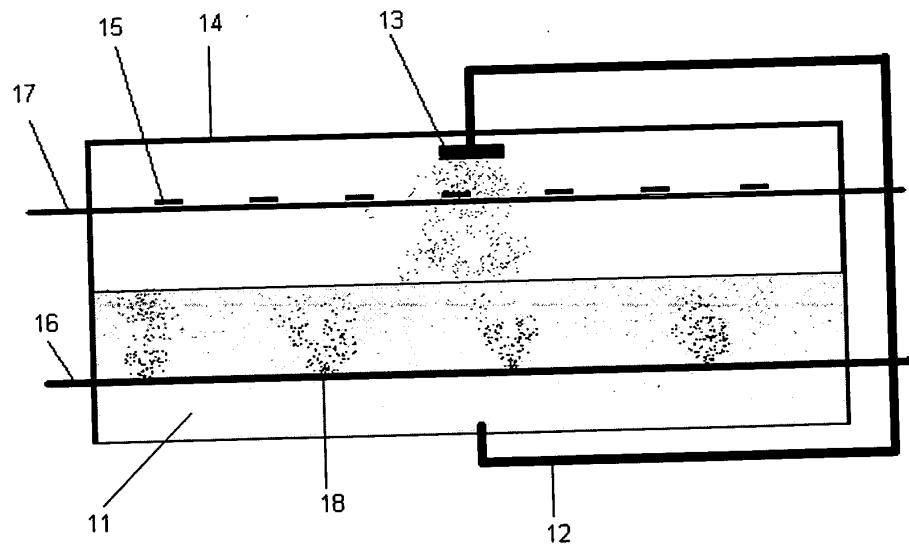
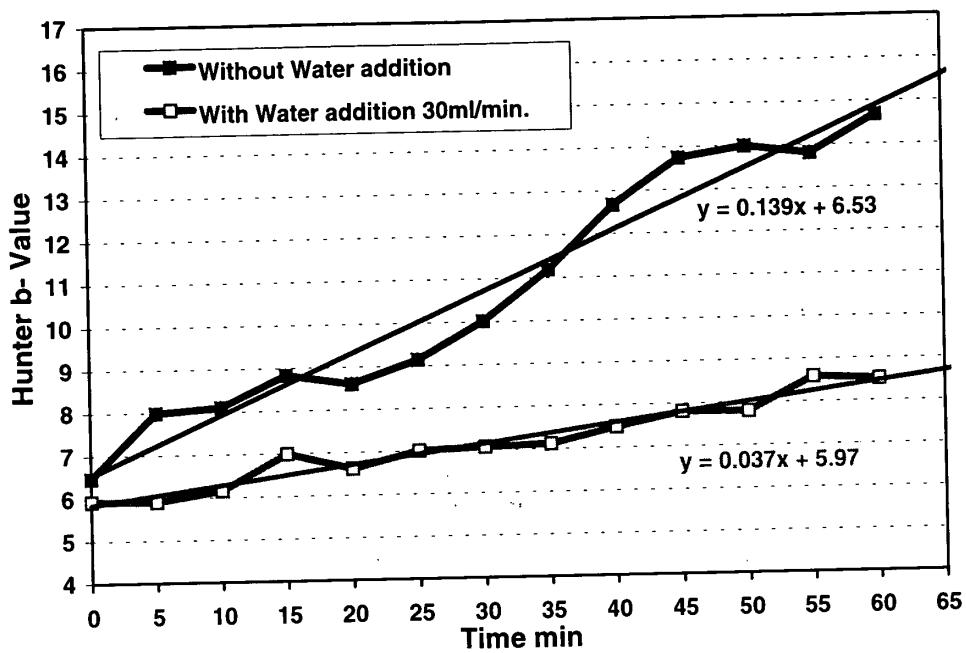


Figure 2



**Figure 3**  
Coated Detergent Tablet Hunter b-value over time With & Without water addition to the coating



**Figure 4**  
Coated Detergent Tablet Hunter b-value over time With & Without steam addition to the coating

